



# THERMOPLASTIC TUBING

Precision Extruded Plastic Tubing, Fittings and Assemblies

Nylon • Polyethylene • Polyurethane • Recoil Hose • Fittings • Assemblies



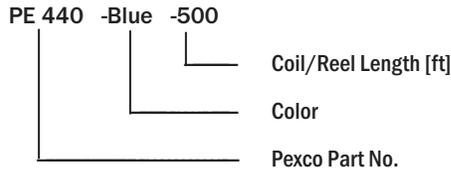
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***Precision Extruded Plastic Tubing and Parts***  
Nylon • Polyethylene • Polyurethane  
Recoil Hose • Fittings  
Custom Extrusion

Pexco has been serving the plastic industry since 1970. We specialize in the production of tubing, pipe, profiles, cords, and rods that range in size from 1/32" ID to 4-1/2" OD. Our tubing products are available in a wide variety of both fluoropolymers, fluoroelastomers, elastomers, and thermoplastics. We stock an extensive inventory of standard sizes and colors that are ready for immediate shipment, and we are committed to always providing you with the highest quality products and services.

### ORDER BY PART NUMBER

Example: 1/4" O.D. Polyethylene Blue on 500 ft. Reels



### Special Orders:

Please contact our Customer Service Department with any custom requests. We work with many resins and constructions not listed within our catalog of standard items.

### Working Pressure and Temperature

Working pressure, temperature and other external conditions are important to consider when selecting a product for your application. The suggested working pressure is derived from testing its burst pressure at room temperature and then adding a "Safety Factor". The suggested working pressure is the maximum safe operating temperature a tubing can withstand, especially when considering

factors such as bending, flexing, tolerances, and other influences. It should be noted that the higher the temperature, the lower the burst and working pressure values will be. Any reference to burst or working pressure listed within this catalog is to be used as a general reference only. For precise ratings please conduct testing under your specific application conditions.

### Pexco - Asheboro Stock Products

| Standard Colors | Nat | Black | Grey | Tan | White | Coffee | Red | Blue | Green | Yellow | Orange | Beige |
|-----------------|-----|-------|------|-----|-------|--------|-----|------|-------|--------|--------|-------|
| HP Series       | X   | X     |      |     | X     |        |     |      |       |        |        |       |
| NY Series       | X   | X     | X    | X   | X     | X      | X   | X    | X     | X      | X      | X     |
| PE Series       | X   | X     | X    | X   | X     | X      | X   | X    | X     | X      | X      | X     |
| PU Series       | X   |       |      |     |       |        | X   | X    | X     | X      |        |       |

| Standard Sizes | 1/8<br>(.125") | 5/32<br>(.156") | 4mm<br>(.157") | 6mm<br>(.236") | 3/16<br>(.118") | 1/4<br>(.250") | 5/16<br>(.313") | 8mm<br>(.315") | 3/8<br>(.375") | 10mm<br>(.394") | 12mm<br>(.472") | 1/2<br>(.500") | 14mm<br>(.551") |
|----------------|----------------|-----------------|----------------|----------------|-----------------|----------------|-----------------|----------------|----------------|-----------------|-----------------|----------------|-----------------|
| HP Series      |                |                 |                |                |                 | X              |                 |                | X              |                 |                 | X              |                 |
| NY Series      | X              | X               | X              | X              | X               | X              | X               | X              | X              | X               | X               | X              | X               |
| PE Series      | X              | X               | X              | X              |                 | X              | X               | X              | X              | X               | X               | X              | X               |
| PU Series      |                |                 |                | X              |                 | X              |                 | X              | X              |                 |                 | X              |                 |

Note: non-standard sizes, colors and custom printing options are available upon request. Minimum order quantities may apply.

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Pexco Flexible Nylon 12 offers a durable and economical choice for applications requiring flexible tubing. Pexco NY Series Nylon 12 tubing is ideal for low pressure pneumatic applications (see our HP Series Nylon for higher pressure applications). Nylon 12 is lightweight, while providing excellent abrasion resistance and durability. Nylon 12 can be used in operating temperatures ranging from -32 F to 212 F.

### FEATURES:

- Broad temperature range -32 F to 212 F
- Lightweight
- Low water absorption
- Good chemical resistance
- Superior dimensional stability
- Excellent abrasion resistance and durability

### APPLICATIONS:

- Pneumatic systems
- Pneumatic circuits
- Vacuum lines
- Air-logic
- Hydraulic (low pressure)
- Lubricants
- General chemicals (non-aggressive)
- Paint Spray
- Injection lube systems

### NYLON 12 TUBING - Fractional Sizes

| Part No. | ID    | OD    | OD Tol [+/-] | Wall  | Bend Radius (Inches) | Working Pressure @75° F |
|----------|-------|-------|--------------|-------|----------------------|-------------------------|
| NY223    | 0.079 | 0.125 | 0.004        | 0.023 | 0.750                | 420                     |
| NY157    | 0.107 | 0.156 | 0.004        | 0.025 | 1.000                | 350                     |
| NY325    | 0.138 | 0.188 | 0.004        | 0.025 | 1.250                | 260                     |
| NY435    | 0.180 | 0.250 | 0.004        | 0.035 | 1.500                | 290                     |
| NY440    | 0.170 | 0.250 | 0.004        | 0.040 | 1.250                | 330                     |
| NY462    | 0.125 | 0.250 | 0.004        | 0.062 | 1.000                | 590                     |
| NY540    | 0.232 | 0.313 | 0.005        | 0.040 | 2.000                | 250                     |
| NY650    | 0.275 | 0.375 | 0.005        | 0.050 | 2.250                | 250                     |
| NY862    | 0.375 | 0.500 | 0.005        | 0.062 | 3.000                | 240                     |
| NY1062   | 0.500 | 0.625 | 0.005        | 0.062 | 5.000                | 170                     |

### NYLON 12 TUBING - Metric Sizes

| Part No. | ID    | OD    | OD Tol [+/-] | Wall  | Bend Radius (Inches) | Working Pressure @75° F |
|----------|-------|-------|--------------|-------|----------------------|-------------------------|
| NY4MM    | 0.106 | 0.157 | 0.004        | 0.026 | 1.000                | 350                     |
| NY6MM    | 0.157 | 0.236 | 0.004        | 0.040 | 1.500                | 340                     |
| NY8MM    | 0.236 | 0.315 | 0.005        | 0.040 | 2.000                | 250                     |
| NY10MM   | 0.315 | 0.394 | 0.005        | 0.040 | 3.000                | 190                     |
| NY12MM   | 0.394 | 0.472 | 0.005        | 0.040 | 3.500                | 150                     |
| NY14MM   | 0.472 | 0.551 | 0.005        | 0.040 | 4.500                | 100                     |

► **Stock Colors:** Please refer to the chart on page 2.

Note: All dimensions shown are inches. For additional colors, sizes, printing, precision cut to length pieces please contact our Customer Service Team

► Any reference to burst or working pressure listed within this catalog is based on temperature of 75 F and is to be used as a general reference only. For precise ratings please conduct testing under your specific application conditions.

PEXCO HP Nylon tubing, made from a special blend, is the tubing of choice for a wide range of applications due to its superior abrasion resistance, extreme tensile strength and high allowable working pressures. Manufactured in our Asheboro, NC facility, under stringent process controls, our HP Nylon tubing provides the quality and performance for even the most demanding applications. Available from stock in Natural, Black or White. Custom colors and printing are available upon request.

### FEATURES:

- Broad temperature range -32 F to 212 F
- Lightweight
- Low water absorption
- Good chemical resistance
- Superior dimensional stability
- Excellent abrasion resistance & durability
- UV Resistant - Suitable for outdoor use

### APPLICATIONS:

- High pressure misting
- High pressure fogging systems
- General chemical applications
- Pneumatic systems

### NYLON HIGH PRESSURE MISTING & FOGGING TUBING

| Part No.  | ID    | OD    | OD Tol<br>[+/-] | Wall  | Bend Radius | Minimum Burst Pressure @75 ° F |
|-----------|-------|-------|-----------------|-------|-------------|--------------------------------|
| HP 125030 | 0.065 | 0.125 | 0.004           | 0.030 | 0.500       | 2800                           |
| HP 187040 | 0.107 | 0.187 | 0.004           | 0.040 | 1.375       | 2800                           |
| HP 250050 | 0.150 | 0.250 | 0.004           | 0.050 | 1.500       | 2200                           |
| HP 250062 | 0.125 | 0.250 | 0.004           | 0.062 | 1.500       | 2800                           |
| HP 375075 | 0.225 | 0.375 | 0.005           | 0.075 | 2.250       | 2800                           |
| HP 500090 | 0.320 | 0.500 | 0.005           | 0.090 | 3.000       | 2000                           |

- ▶ **Stock Colors:** Please refer to the chart on page 2.
- ▶ Any reference to burst or working pressure listed within this catalog is based on temperature of 75 F and is to be used as a general reference only. For precise ratings please conduct testing under your specific application conditions.

Pexco Nylon 11 Tubing is ideal for demanding applications such as Weed Spray and Paint Spray. Nylon 11 has good resistance to all types of paints, solvents, oils and weed spray chemicals. This tubing has greater mechanical strength than other nylon grades and can be produced in sizes to meet individual requirements. Please note that Weed Spray and Paint Spray Tubing items are listed by ID dimensions. Please contact our customer service team with any custom requirements.

### APPLICATIONS:

- Weed spray
- Paint spray
- Solvents
- Oils

### FEATURES:

- Excellent UV stability for extending tubing life
- Abrasion resistant
- Kink resistant allowing for less down time

### WEED SPRAY TUBING

| Part No. | Size | ID   | ID Tol +/- | OD   | Wall | Wall Tol +/- | Bend Radius | Working Pressure @ 75 ° F |
|----------|------|------|------------|------|------|--------------|-------------|---------------------------|
| WS 875   | 1/2  | .500 | .007       | .650 | .075 | .005         | 5           | 200                       |

### PAINT SPRAY TUBING

| Part No. | Size | ID   | ID Tol +/- | OD   | Wall | Wall Tol +/- | Bend Radius | Working Pressure @ 75 ° F |
|----------|------|------|------------|------|------|--------------|-------------|---------------------------|
| PS 450   | 1/4  | .250 | .005       | .350 | .050 | .003         | 2-1/4       | 300                       |
| PS 662   | 3/8  | .375 | .005       | .500 | .062 | .003         | 3           | 290                       |
| PS 862   | 1/2  | .500 | .007       | .625 | .062 | .003         | 5           | 220                       |

- ▶ **Stock Colors: Natural, black.**  
Additional colors are available upon request. Minimum order quantities may apply.
- ▶ Any reference to burst or working pressure listed within this catalog is to be used as a general reference only. For precise ratings please conduct testing under your specific application conditions.

Pexco Flexible Nylon 12 Recoil offers a durable and economical choice for applications requiring constant flexing. Nylon can withstand higher pressures than many other plastics. Pexco Nylon 12 tubing is lightweight, while providing excellent abrasion resistance and durability. Nylon 12 can be used in operating temperatures ranging from -32 F to 212 F. **Please note that Recoil Hose is listed by ID dimension (other catalog items are listed by OD).** Please see our Recoil Hose Fittings for use with our Nylon Recoil Hose.

### FEATURES:

- Broad temperature range
- Lightweight
- Low water absorption
- Good chemical resistance
- Superior dimensional stability
- Excellent abrasion resistance & durability
- UV Resistant - suitable for outdoor use
- Retractable
- Kink resistant

### NYLON 12 - BULK HOSE FOR RECOIL (UN-FORMED)

| Part No. | ID   | OD    | W     |
|----------|------|-------|-------|
| RC 52000 | 1/8  | 3/16  | 0.030 |
| RC 53000 | 3/16 | 1/4   | 0.030 |
| RC 54000 | 1/4  | 5/16  | 0.030 |
| RC 55000 | 5/16 | 3/8   | 0.030 |
| RC 56000 | 3/8  | 0.456 | 0.045 |
| RC 57000 | 1/2  | 5/8   | 0.062 |
| RC 58000 | 3/4  | 7/8   | 0.062 |

► Stock Colors: Blue; yellow

### FORMED RECOIL BULK HOSE - NYLON-12

| Part No. | ID   | OD   | W    | Hose Length Ft | Retracted Length Ft | Max Working Ft | Coil OD |
|----------|------|------|------|----------------|---------------------|----------------|---------|
| RC 52150 | 1/8  | 3/16 | .030 | 100            | 26                  | 40             | 1-3/4   |
| RC 52100 | 1/8  | 3/16 | .030 | 100            | 26                  | 40             | 1-3/4   |
| RC 53100 | 3/16 | 1/4  | .030 | 100            | 48                  | 80             | 2-1/2   |
| RC 54100 | 1/4  | 5/16 | .030 | 100            | 46                  | 80             | 3       |
| RC 5410W | 1/4  | 5/16 | .030 | 100            | 40                  | 80             | 4       |
| RC 55100 | 5/16 | 3/8  | .030 | 100            | 40                  | 80             | 4-1/2   |
| RC 56100 | 3/8  | .465 | .045 | 100            | 40                  | 75             | 5-1/2   |
| RC 57100 | 1/2  | .625 | .062 | 100            | 36                  | 75             | 8       |
| RC 58100 | 3/4  | .875 | .062 | 100            | 36                  | 65             | 13      |

- Stock Colors: Blue; yellow
- Pexco recoil bulk hose, in combination with the fittings listed below, can be used to create recoil hose of any required custom length.
- **Nylon Recoil Hose Assemblies are considered custom and non-returnable.** For use with Recoil Fittings listed below.

### RECOIL HOSE FITTINGS

► Brass Fittings for use with nylon recoil hose above – comes as a set: fitting, nut & tubing guard (spring)

| Part No. | For Recoil Hose Size | Fitting Pipe Thread | Swivel Fitting | Spring Guard | Units Per Bag |
|----------|----------------------|---------------------|----------------|--------------|---------------|
| FT 00125 | 1/8                  | 1/8 MPT             | YES            | YES          | 10            |
| FT 00187 | 3/16                 | 1/4 MPT             | YES            | YES          | 10            |
| FT 00125 | 1/4                  | 1/4 MPT             | YES            | YES          | 10            |
| FT 00312 | 5/16                 | 1/4 MPT             | YES            | YES          | 10            |
| FT 00375 | 3/8                  | 3/8 MPT             | YES            | YES          | 10            |
| FT 02375 | 3/8                  | 1/4 MPT             | YES            | YES          | 10            |
| FT 00500 | 1/2                  | 1/2 MPT             | YES            | YES          | 10            |
| FT 00750 | 3/4                  | 3/4 MPT             | YES            | YES          | 10            |

► Sold in quantities of 10 sets per size.

Pexco Flexible Nylon 12 Recoil offers a durable and economical choice for applications requiring constant flexing. Nylon can withstand higher pressures than many other plastics. Pexco Nylon 12 tubing is lightweight, while providing excellent abrasion resistance and durability. Nylon 12 can be used in operating temperatures ranging from -32 F to 212 F. **Please note that Recoil Hose is listed by ID dimension (other catalog items are listed by OD).** Please see our Recoil Hose Fittings for use with our Nylon Recoil Hose. Nylon 12 Recoil Assemblies come complete with Tubing, fitting, nut & tubing guard (spring).

### FEATURES:

- Lightweight
- 360 Swivel fittings on each end
- Good chemical resistance
- Broad temperature range
- Low water absorption
- Superior dimensional stability
- Excellent abrasion resistance & durability
- UV Resistant - suitable for outdoor use
- Retractable
- Kink resistant

### NYLON RECOIL ASSEMBLIES

► Provided as a complete set: Recoil, Tubing, fitting, nut & tubing guard (spring).

| Part No. | Hose ID | Hose Length Ft | MPT | Retracted Length Ft | Max Working Length Ft | Coil OD |
|----------|---------|----------------|-----|---------------------|-----------------------|---------|
| RC 52120 | 1/8     | 12             | 1/8 | 7                   | 9                     | 1-3/4   |
| RC 52250 | 1/8     | 25             | 1/8 | 52                  | 20                    | 1-3/4   |
| RC 52500 | 1/8     | 50             | 1/8 | 26                  | 40                    | 1-3/4   |
| RC 53120 | 3/16    | 12             | 1/4 | 6                   | 9                     | 2-1/2   |
| RC 53250 | 3/16    | 25             | 1/4 | 12                  | 20                    | 2-1/2   |
| RC 53500 | 3/16    | 50             | 1/4 | 22                  | 40                    | 2-1/2   |
| RC 54120 | 1/4     | 12             | 1/4 | 6                   | 9                     | 3       |
| RC 54250 | 1/4     | 25             | 1/4 | 12                  | 20                    | 3       |
| RC 54500 | 1/4     | 50             | 1/4 | 23                  | 40                    | 3       |
| RC 5412W | 1/4     | 12             | 1/4 | 5                   | 9                     | 4       |
| RC 5425W | 1/4     | 25             | 1/4 | 10                  | 20                    | 4       |
| RC 5450W | 1/4     | 50             | 1/4 | 20                  | 40                    | 4       |
| RC 55120 | 5/16    | 12             | 1/4 | 5                   | 9                     | 4-1/2   |
| RC 55250 | 5/16    | 25             | 1/4 | 10                  | 20                    | 4-1/2   |
| RC 55500 | 5/16    | 50             | 1/4 | 20                  | 40                    | 4-1/2   |
| RC 56120 | 3/8     | 12             | 3/8 | 5                   | 9                     | 5-1/2   |
| RC 56250 | 3/8     | 25             | 3/8 | 10                  | 20                    | 5-1/2   |
| RC 56500 | 3/8     | 50             | 3/8 | 20                  | 40                    | 5-1/2   |
| RC 56121 | 3/8     | 12             | 1/4 | 5                   | 9                     | 5-1/2   |
| RC 56251 | 3/8     | 25             | 1/4 | 10                  | 20                    | 5-1/2   |
| RC 56501 | 3/8     | 50             | 1/4 | 20                  | 40                    | 5-1/2   |
| RC 57120 | 1/2     | 12             | 1/2 | 5                   | 8                     | 8       |
| RC 57250 | 1/2     | 25             | 1/2 | 9                   | 19                    | 8       |
| RC 57500 | 1/2     | 50             | 1/2 | 18                  | 38                    | 8       |
| RC 58250 | 3/4     | 25             | 3/4 | 9                   | 16                    | 13      |
| RC 58500 | 3/4     | 50             | 3/4 | 18                  | 32                    | 13      |

► Sold in quantities of 10 sets per size.

► Nylon Recoil Hose Assemblies are considered custom and non-returnable.

Pexco LLDPE has superior stress crack resistance, vs. LDPE commonly provided. LLDPE provides a smooth surface finish and is suitable in applications ranging from -50 F to 140 F. LLDPE conforms to FDA standard for applications involving food contact. PEXCO LLDPE provides an economical choice for many common industrial applications.

### FEATURES:

- Superior environmental stress crack resistance
- Flexible
- Lightweight
- Durable
- Does not impart taste or odor
- Good dielectric properties
- Higher working pressure vs LDPE

### APPLICATIONS:

- Chemical lines
- Pneumatic systems
- Agriculture
- General low pressure and temperature applications
- Robotics
- Oxygen lines
- Small motor fuel lines
- Agriculture
- Pneumatic tools
- Hydraulic control systems
- Automated equipment
- Metering pumps
- Grease lines

### LLDPE POLYETHYLENE TUBING – Fractional

| Part No. | ID    | OD    | OD Tol<br>[+/-] | Wall  | Bend Radius | Working Pressure<br>@75° F |
|----------|-------|-------|-----------------|-------|-------------|----------------------------|
| PE230    | 0.065 | 0.125 | 0.004           | 0.030 | 0.750       | 360                        |
| PE440    | 0.170 | 0.250 | 0.004           | 0.040 | 1.250       | 205                        |
| PE462    | 0.125 | 0.250 | 0.004           | 0.062 | 1.000       | 358                        |
| PE562    | 0.187 | 0.313 | 0.005           | 0.062 | 1.250       | 268                        |
| PE662    | 0.250 | 0.375 | 0.005           | 0.062 | 1.500       | 214                        |
| PE862    | 0.375 | 0.500 | 0.005           | 0.062 | 2.250       | 153                        |
| PE1062   | 0.500 | 0.625 | 0.005           | 0.062 | 3.000       | 120                        |

### LLDPE POLYETHYLENE TUBING – Metric

| Part No. | ID    | OD    | OD Tol<br>[+/-] | Wall  | Bend Radius | Working Pressure<br>@75° F |
|----------|-------|-------|-----------------|-------|-------------|----------------------------|
| PE4MM    | 0.107 | 0.157 | 0.004           | 0.025 | 0.750       | 295                        |
| PE6MM    | 0.157 | 0.236 | 0.004           | 0.040 | 1.0000      | 215                        |
| PE8MM    | 0.236 | 0.315 | 0.005           | 0.040 | 1.2500      | 198                        |
| PE10MM   | 0.315 | 0.394 | 0.005           | 0.040 | 2.5000      | 114                        |
| PE12MM   | 0.394 | 0.472 | 0.005           | 0.040 | 3.0000      | 82                         |
| PE14MM   | 0.472 | 0.551 | 0.005           | 0.040 | 5.0000      | 60                         |

- ▶ Please see color chart for stock colors. Additional colors, custom sizes and custom printing are available. Minimum order requirements will apply. Please contact our customer service team for details.
- ▶ Any reference to burst or working pressure listed within this catalog is based on temperature of 75 F and is to be used as a general reference only. For precise ratings please conduct testing under your specific application conditions.

Pexco Polyurethane tubing has the advantages of plastic tubing with the flexibility of rubber. It is the ideal choice for applications requiring constant flexing, in tight quarters or in any application where kinking can pose a problem. Polyurethane is hydrolytic, requires no plasticizers and has superior resistance to grease, fuels, and oils making it suitable for a wide range of applications. Polyurethane can be used with push-to-connect or hose barb fittings.

## FEATURES:

- Ether based
- 95 Durometer
- Lightweight
- Good abrasion resistance
- Kink resistant

## APPLICATIONS:

- Pneumatic lines
- Computer devices
- Vacuum lines
- Fuel lines
- Laboratory
- Instrumentation
- Industrial equipment
- Air-logic
- Construction

## POLYURETHANE TUBING

| Part No. | ID    | OD    | OD Tol<br>[+/-] | Wall  | Bend Radius | Working Pressure<br>@75 ° F |
|----------|-------|-------|-----------------|-------|-------------|-----------------------------|
| PU230    | 0.062 | 0.125 | 0.004           | 0.030 | 0.375       | 135                         |
| PU157    | 0.094 | 0.157 | 0.004           | 0.030 | 0.470       | 94                          |
| PU332    | 0.125 | 0.187 | 0.004           | 0.030 | 0.550       | 72                          |
| PU440    | 0.170 | 0.250 | 0.004           | 0.040 | 0.750       | 70                          |
| PU445    | 0.160 | 0.250 | 0.004           | 0.045 | 0.700       | 77                          |
| PU462    | 0.125 | 0.250 | 0.004           | 0.062 | 0.750       | 102                         |
| PU562    | 0.187 | 0.313 | 0.005           | 0.062 | 0.950       | 74                          |
| PU662    | 0.250 | 0.375 | 0.005           | 0.062 | 1.500       | 68                          |
| PU762    | 0.313 | 0.438 | 0.005           | 0.062 | 2.000       | 62                          |
| PU862    | 0.375 | 0.500 | 0.005           | 0.062 | 2.250       | 58                          |
| PU890    | 0.320 | 0.500 | 0.005           | 0.090 | 2.000       | 62                          |

- ▶ **Stock Colors:** Please refer to the chart on page 2. Additional colors are available upon request. Minimum order quantities will apply.
- ▶ PU RECOIL is available – please contact customer service with your requirements.
- ▶ Any reference to burst or working pressure listed within this catalog is based on temperature of 75 F and is to be used as a general reference only. For precise ratings please conduct testing under your specific application conditions.

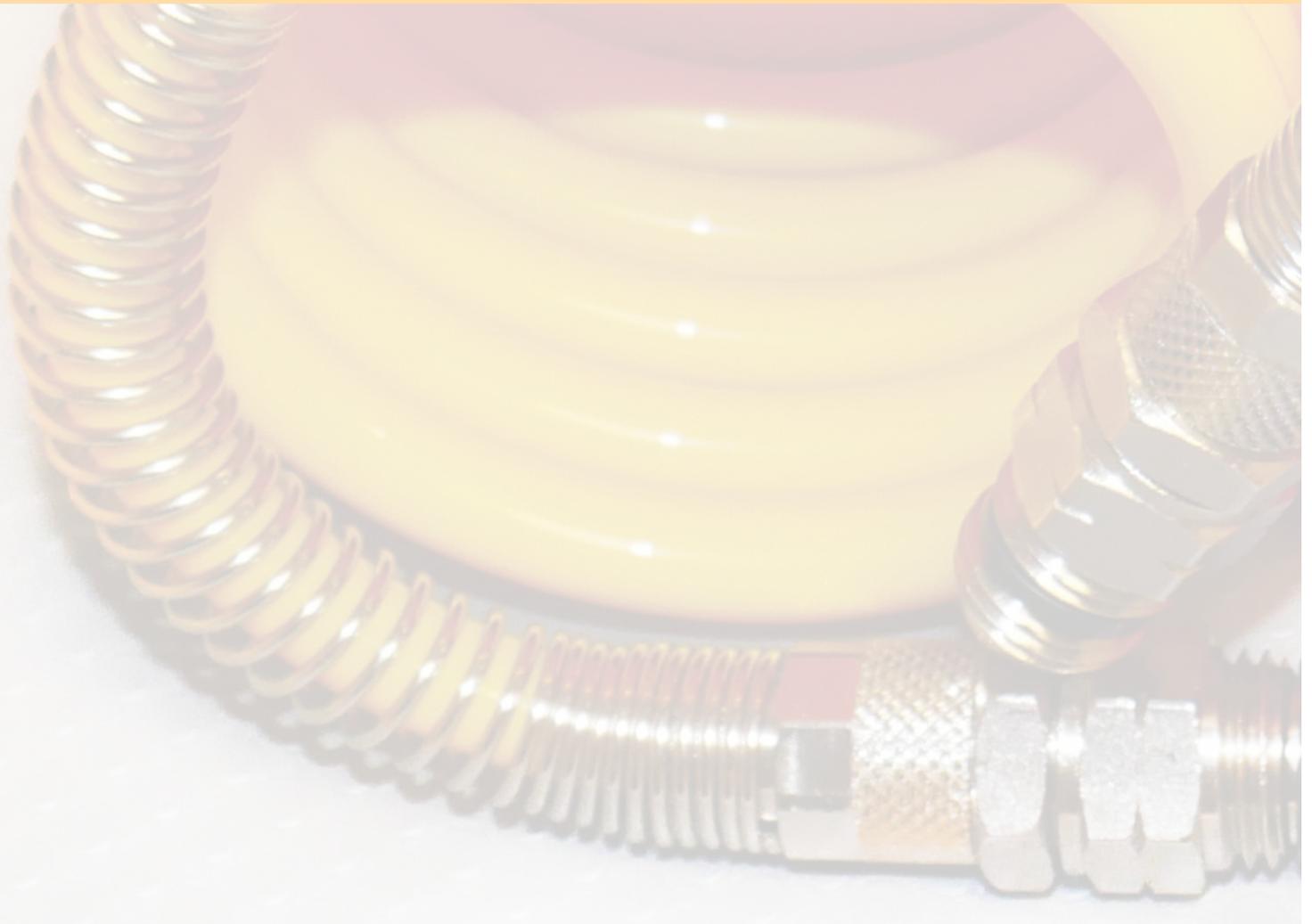


## THERMOPLASTIC TUBING

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Pexco® is a leading  
manufacturer of recycled  
extrusion products





*Consultation, design and fabrication of specialty plastic products*

### **Pexco.** Where Ideas Take Shape.

From inspiration to application, Pexco has been helping our customers bring ideas to life for nearly half a century as a plastic extrusion manufacturer. Based in Atlanta, with multiple plants in the U.S. and Mexico, Pexco has grown and evolved to become North America's leader in the design and fabrication of specialty plastic products.

### **Markets:**

- Custom & Specialty Extrusion Solutions
- Custom Extrusion Lighting Components
- Traffic Control Safety Products
- Fencing - Chain Link Fence Slats
- VinylGuard Heat Shrink Coverings
- Critical Fluid Handling
- Insulation / Spiral Wraps
- Rubber / Elastomers

*For more information please contact us at*

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