

ALTAFLOR 400 PFA // Tubing

Part Number	ID	OD	+/-	Wall	+/-
Industrial Wall					
400-0062-015-XX	1/32	1/16	.003	.015	.003
400-0125-030-XX	1/16	1/8	.004	.030	.003
400-0156-030-XX	3/32	5/32	.004	.030	.003
400-0188-030-XX	1/8	3/16	.004	.030	.003
400-0250-030-XX	3/16	1/4	.004	.030	.003
400-0313-030-XX	1/4	5/16	.005	.030	.003
400-0375-030-XX	5/16	3/8	.005	.030	.003
400-0438-030-XX	3/8	7/16	.005	.030	.003
400-0500-030-XX	7/16	1/2	.005	.030	.003
400-0562-030-XX†	1/2	9/16	.005	.030	.003
400-0625-030-XX†	9/16	5/8	.005	.030	.003
400-0688-030-XX†	5/8	11/16	.005	.030	.003
400-0750-030-XX†	11/16	3/4	.005	.030	.003
Heavy Wall					
400-0188-062-XX	1/16	3/16	.005	.062	.003
400-0250-062-XX	1/8	1/4	.005	.062	.003
400-0313-062-XX	3/16	5/16	.005	.062	.003
400-0375-062-XX	1/4	3/8	.005	.062	.003
400-0438-062-XX	5/16	7/16	.005	.062	.003
400-0500-062-XX	3/8	1/2	.005	.062	.003
400-0625-062-XX	1/2	5/8	.005	.062	.003
400-0750-062-XX	5/8	3/4	.005	.062	.003
400-0875-062-XX†	3/4	7/8	.005	.062	.003
400-1000-062-XX*	7/8	1	.005	.062	.003
400-1125-062-XX*	1	1-1/8	.006	.062	.003
400-1250-062-XX**	1-1/8	1-1/4	.006	.062	.003
400-1375-062-XX**	1-1/4	1-3/8	.008	.062	.003
400-1500-062-XX**†	1-3/8	1-1/2	.010	.062	.003
400-1625-062-XX**†	1-1/2	1-5/8	.012	.062	.003
400-1750-062-XX**†	1-5/8	1-3/4	.015	.062	.003
400-2000-062-XX**†	1-7/8	2	.015	.062	.003
200-2125-062-XX**†	2	2-1/8	.015	.062	.003
Stock Custom Size					
400-0250-040-XX	.170	1/4	.004	.040	.003
400-0257-047-XX	.156	1/4	.004	.047	.003
400-0375-047-XX	.281	3/8	.005	.047	.003
400-1100-050-XX*	1.10	1.10	.010	.050	.003

*Straight length or reels

**Straight lengths only

† Custom item — please consult factory for lead time and minimum order requirements. Additional sizes up to 4" OD are available as custom extrusions — minimum order requirements may apply. Please contact Pexco for details.

ALTAFLOR 400 PFA Tubing

PFA (perfluoroalkoxy) is the product of choice for applications involving extreme chemical resistance combined with high-temperature exposure. Although PFA is available in a variety of resin grades, Altaflo 400 PFA tubing is made exclusively from the highest molecular weight resins available, giving it superior physical properties, making it suitable for even the most demanding applications. Altaflo 400 Series PFA does not impart taste or odor, is compatible with flare or conventional fittings, and is available as Tubing and Schedule 40 Pipe.

Features

- 100% virgin grade high-performance resins used to resist stress cracking
- Chemically inert to nearly all industrial chemicals and solvents
- Higher thermal stability than FEP
- Lower permeability than FEP
- Translucent
- Moisture absorption nearly zero
- FDA compliant for food contact
- Non-flammable
- Suitable for use with flare or conventional fittings
- Available in coiled hose and convoluted constructions
- Higher upper surface temperature vs. FEP

Applications

- Chemical process
- Heat exchangers
- Laboratory applications
- Semiconductor
- Flow monitoring
- Food processing
- Electrical insulation
- Automotive

Specifications

- **General:** Meets or exceeds the requirements listed in ASTM D 6867-03
- **Temperature:** -300°F to 500°F
- **Flammability:** UL 94 V0 rated. PFA resists combustion and does not promote flame spread
- **FDA:** ALTAFLOR 400 PFA is approved for use in food contact applications in compliance with FDA regulation: 21 CFR 177.1550
- **USP Class VI:** ALTAFLOR 400 meets the requirements of USP Class VI

Due to the nature of applications involving the use of fluoropolymers, we suggest that all customers test product within the conditions specific to their application prior to use.

ALTAFLOR 400 // PFA Tubing

Part Number	ID	OD	+/-	Wall	+/-
Metric Sizes					
400-0157-040-XX	.079	.157	.005	0.040	.003
	2mm	4mm		1mm	
400-0197-040-XX†	.118	.197	.005	0.040	.003
	3mm	5mm		1mm	
400-0236-040-XX	.157	.236	.005	0.040	.003
	4mm	6mm		1mm	
400-0276-040-XX†	.197	.276	.005	0.040	.003
	5mm	7mm		1mm	
400-0315-040-XX	.236	.315	.005	0.040	.003
	6mm	8mm		1mm	
400-0354-040-XX†	.276	.354	.005	0.040	.003
	7mm	9mm		1mm	
400-0394-040-XX	.315	.394	.005	0.040	.003
	8mm	10mm		1mm	
400-0433-040-XX†	.354	.433	.005	0.040	.003
	9mm	11mm		1mm	
400-0472-040-XX	.394	.472	.005	0.040	.003
	10mm	12mm		1mm	
400-0512-040-XX†	.433	.512	.005	0.040	.003
	11mm	13mm		1mm	
400-0551-040-XX	.472	.551	.005	0.040	.003
	12mm	14mm		1mm	
400-0630-040-XX	.551	.630	.005	0.040	.003
	14mm	16mm		1mm	
400-0354-059-XX†	.236	.354	.005	0.059	.003
	16mm	9mm		1.5mm	
400-0472-059-XX†	.354	.472	.005	0.059	.003
	9mm	12mm		1.5mm	

*Straight length or reels

**Straight lengths only

† Custom item — please consult factory for lead time and minimum order requirements. Additional sizes up to 4" OD are available as custom extrusions - minimum order requirements may apply. Please contact Pexco for details. Stocked in natural color — please consult factory for details on available colors.

ALTAFLOR 400 PFA // Bend Radius and Working Pressure Chart

Part Number	OD	Wall	ID	ID	Bend Radius	Working Pressure @ 73°F
400-0125-030-XX	0.125	0.030	0.062		1/2"	445
400-0156-030-XX	0.156	0.030	0.094		1/2"	357
400-0188-030-XX	0.188	0.030	0.125		3/4"	296
400-0188-062-XX	0.188	0.062	0.062		1/2"	612
400-0250-030-XX	0.250	0.030	0.188		1"	223
400-0250-040-XX	0.250	0.040	0.170		1"	297
400-0250-047-XX	0.250	0.047	0.156		3/4"	349
400-0250-062-XX	0.250	0.062	0.125		1/2"	460
400-0313-030-XX	0.313	0.030	0.250		1-3/4"	178
400-0313-062-XX	0.313	0.062	0.188		1"	368
400-0375-030-XX	0.375	0.030	0.313		2-1/2"	148
400-0375-062-XX	0.375	0.062	0.250		1"	307
400-0438-030-XX	0.438	0.030	0.375		3-1/2"	127
400-0438-062-XX	0.438	0.062	0.313		2"	263
400-0500-030-XX	0.500	0.030	0.438		6"	111
400-0500-062-XX	0.500	0.062	0.375		2"	230
400-0625-030-XX	0.625	0.030	0.562		6-1/2"	89
400-0625-062-XX	0.625	0.062	0.500		3"	184
400-0750-030-XX	0.750	0.030	0.688		8"	74
400-0750-062-XX	0.750	0.062	0.625		6"	153
400-0875-062-XX	0.875	0.062	0.750		12"	132
400-1000-062-XX	1.000	0.062	0.875		22"	115
400-1125-062-XX	1.125	0.062	1.000		30"	75
400-1250-062-XX	1.250	0.062	1.125		N/A	70
Metric Sizes						
400-0157-040-XX	.157	0.040	.079		1-1/2"	464
	4mm	1mm	2mm			
400-0197-040-XX†	.197	0.040	.118		1-3/4"	380
	5mm	1mm	3mm			
400-0236-040-XX	.236	0.040	.157		2-1/2"	312
	6mm	1mm	4mm			
400-0276-040-XX†	.276	0.040	.197		2-1/2"	274
	7mm	1mm	5mm			
400-0315-040-XX	.315	0.040	.236		2-3/4"	234
	8mm	1mm	6mm			
400-0354-040-XX†	.354	0.040	.276		2-3/4"	210
	9mm	1mm	7mm			
400-0394-040-XX	.394	0.040	.315		2-3/4"	187
	10mm	1mm	8mm			
400-0433-040-XX†	.433	0.040	.354		4"	170
	11mm	1mm	9mm			
400-0472-040-XX	.472	0.040	.394		4"	156
	12mm	1mm	10mm			
400-0512-040-XX†	.512	0.040	.433			
	13mm	1mm	11mm			
400-0551-040-XX	.551	0.040	.472			
	14mm	1mm	12mm			
400-0630-040-XX	.630	0.040	.551			
	16mm	1mm	14mm			
400-0354-059-XX†	.354	0.059	.236		1"	290
	9mm	1.5mm	6mm			
400-0472-059-XX†	.472	0.059	.354		2"	220
	12mm	1.5mm	9mm			

Due to the nature of applications involving the use of fluoropolymers, we suggest that all customers test product within the conditions specific to their application prior to use.

ALTAFLOR 400 Series PFA // Physical Properties

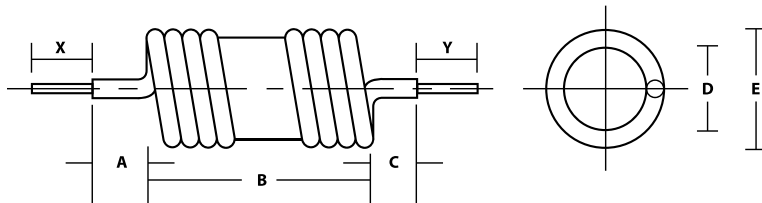
Physical Property	ASTM Test Method	Units	Values	NOTE: The values represented are based on the use of 100% virgin-grade high-performance PFA resin used in the production of ALTAFLOR 400 Series Tubing. When comparing data, it is critical that performance values are listed for the grade of resin used.
Upper Service Temp.	D 792	°F	400° F	
Specific Gravity	D 792		2.15	
Tensile Strength	D 1708	PSI	4,000	
Elongation	D 638	%	400	
Flex Modulus	D 790	PSI	90,000	
MIT Flex Life	D 2176		200,000	
Hardness	D 2240	Shore D	57-60	

ALTAFLOR 400 PFA // Schedule 40 Pipe

Part Number	Normal Size	Actual OD	Wall	Stock Length
400-0540-088-0C	1/4"	.540" ± .010	.088" + .020,-0	10 FT
400-0840-109-0C	1/2"	.840" ± .010	.109" + .020,-0	10 FT
400-1050-113-0C	3/4"	1.050" ± .010	.113" + .020,-0	10 FT
400-1315-133-0C	1"	1.315" ± .010	.133" + .020,-0	10 FT
400-1660-140-0C*	1-1/4"	1.660" ± .010	.140" + .020,-0	10 FT
400-1900-145-0C*	1-1/2"	1.900" ± .015	.145" + .020,-0	10 FT
400-2375-154-0C*	2"	2.374" ± .015	.154" + .020,-0	10 FT

*Custom item — please consult factory for lead time and minimum order requirements. Additional sizes and Schedule 80 Pipe available upon request.

ALTAFLOR 400 PFA // Coiled Hose



* Custom item — see Coiled Hose Order Form for ordering information. Please consult the factory for additional details.)

ALTAFLOR 400 PFA // Standard Convuluted Construction

Part Number	Nominal OD Size	ID Min	ID Max	OD Max	Nominal Wall	Convolutions Per Inch
40C-0375-020-XX*	3/8"	0.251	0.275	0.375	0.020	6
40C-0500-023-XX*	1/2"	0.364	0.375	0.500	0.023	6
40C-0625-025-XX*	5/8"	0.485	0.500	0.625	0.025	5.5
40C-0750-025-XX*	3/4"	0.608	0.625	0.750	0.025	5
40C-0875-025-XX*	7/8"	0.730	0.750	0.875	0.025	4
40C-1000-025-XX*	1"	0.860	0.875	1.000	0.025	3.5

*Custom item — please consult factory for lead time and minimum order requirements. Please see ALTAFLOR 400 Ultra-Flex for stock items.

ALTAFLOR 400 PFA // Ultra Flex Convuluted Construction

Part Number	Nominal Od Size	ID Min	ID Max	OD Max	Nominal Wall	Convolutions Per Inch
40U-0375-020-XX	3/8"	0.251	0.275	0.375	0.020	9
40U-0500-023-XX	1/2"	0.364	0.375	0.500	0.023	9
40U-0625-025-XX	5/8"	0.485	0.500	0.625	0.025	9
40U-0750-025-XX	3/4"	0.608	0.625	0.750	0.025	9
40U-1000-025-XX	1"	0.860	0.875	1.000	0.025	8

*Custom item — please consult factory for lead time and minimum order requirements.

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